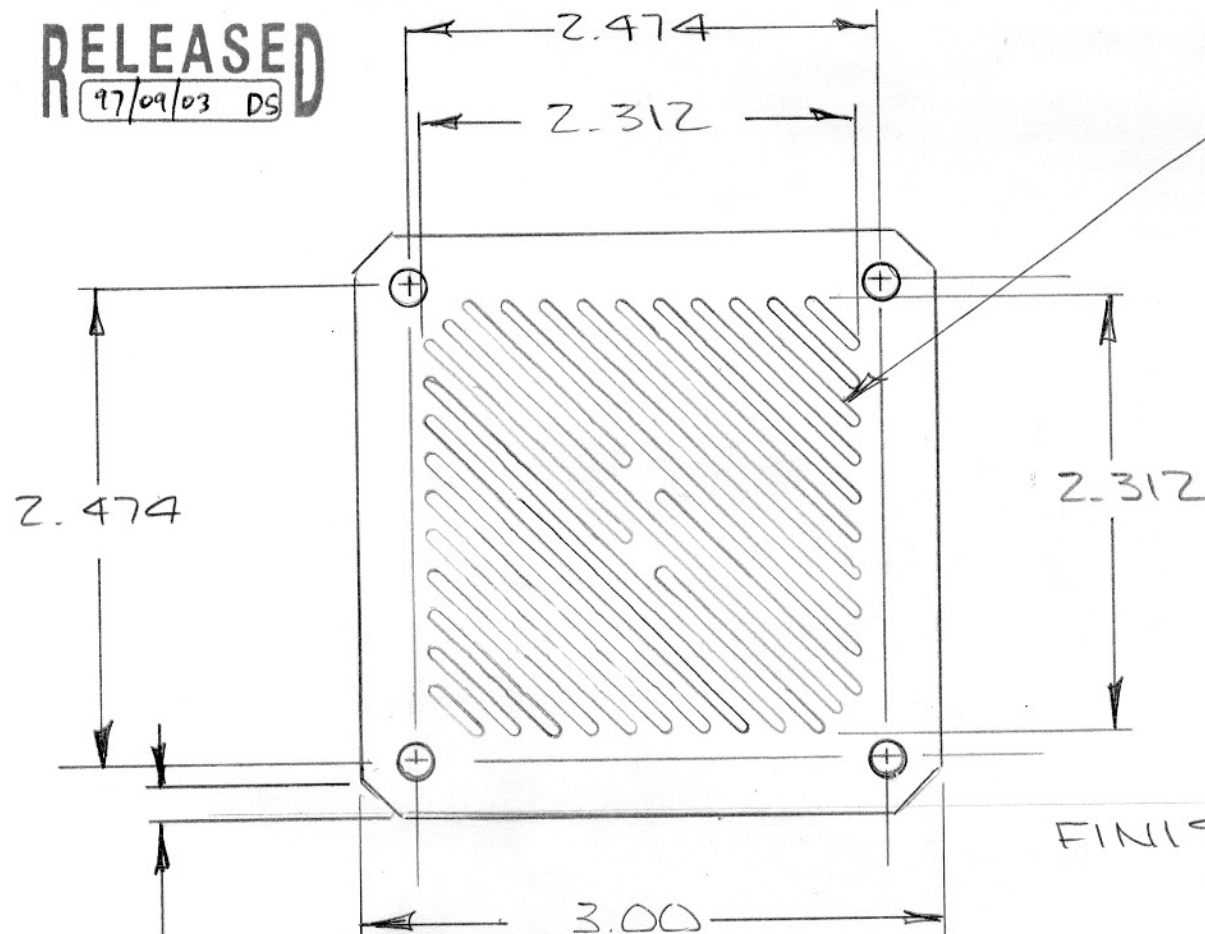


RELEASED
97/09/03 DS



.100 WIDE OBOUND
SLOTS EQUALLY
SPACED AS SHOWN.

.187 x 45°
4 CORNERS

FINISH: POWDER COAT
CRINKLE BLACK

MATERIAL: S052-H32
.063 THICK



DZ050

A

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		CONTRACT NO.		DRAWN		DATE		DART AERO ACCESSORIES INC.		VANCOUVER CANADA	
APPROVED				D=HOLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DESIGN		1991					
DESCRIPTION		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES				STRESS				TITLE		GRILLE	
OF		GENERAL		LIMITS		BJ=MS20470AD BB=MS20426AD		CHECKED				CODE		DZ050	
CHANGE		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES ± 1° 3. PARALLELISM ± .0025 4. ECCENTRICITY ± .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005				CLIENT				SCALE		1:1	
REPORT ALL DISCREPANCIES — DO NOT SCALE															